

Ford Supplier Park - CMC

**Chicago Manufacturing Campus
Employment Levels**

| Campus Tenant | Component | Current Employment Levels as of June 30, 2013 | | | | | |
|---|-----------------------------------|---|----------------------|--------|----------------------|-----------------|--------------|
| | | Hourly | % of Total Workforce | Salary | % of Total Workforce | Total Employees | Rented Sq Ft |
| Dakkota Systems | Headliners | 267 | 87% | 39 | 13% | 306 | 92000 |
| Ford Sequencing Center, Previously Syncreon | Sequencing & Assembly | 148 | 95% | 7 | 5% | 155 | 230000 |
| Tower Automotive | Various Stampings & Subassemblies | 427 | 84% | 79 | 16% | 506 | 412800 |
| ZF Chassis Systems, LLC | Suspension Assemblies | 289 | 83% | 59 | 17% | 348 | 134000 |
| FCSD Parts Distribution Center | Ford Parts Distribution HVC | 29 | 78% | 8 | 22% | 37 | 247000 |
| Troy Design and Manufacturing | | 100 | 87% | 15 | 13% | 115 | |
| Totals--> | | 1260 | 86% | 207 | 14% | 1467 | 1115800 |